

Amendment to the Specification

[0023] This invention will be described by way of example and with reference to the accompanying drawings in which:

FIG. 1 is a cross sectional view of a portion of a rotational mold with the venting assembly according to the present invention, the venting assembly being in the vent-closed position.

FIG. 2 is a cross sectional view of the venting assembly and mold taken from Figure 1, the venting assembly being shown in the vent-open, or the fully-actuated position.

FIG. 3 is a cross sectional view of a portion of a rotational mold with the venting assembly according to an alternative embodiment of the present invention, the venting assembly being in the vent-closed position.

FIG. 4 is a cross sectional view of the alternative venting assembly and mold taken from Figure 3, the venting assembly being shown in the vent-open, or fully actuated position.

FIG. 5 is a plain view of the piercing tip of the present invention.

FIG. 6 is a plain view of an alternatively shaped piercing tip.

FIG. 7 is a plain view of another alternatively shaped piercing tip.

FIG. 8 shows the venting assembly wherein the stem is removably attached to the piston.

FIG. 9 shows the venting assembly wherein the stem is separate, but adjacent to the body of the piston.

[0030] The vent stem 22 and the body 24 of the piston 20 may be made as one part as shown in figures 1 - 4 or two components physically attached as shown in figure 8. Alternatively, the stem 22 and piston body 24 can be two separate abutting components wherein the piston body 24 simply pushes the stem 22 into the vent open position and the retraction means 12 would be connected to a collar 29 ~~[[not]] shown[[]]~~ on the stem 22 and would enable the stem 22 to push the separate piston body 24 into the vent-closed position as shown in figure 9.